

In the Claims:

In accordance with 37 C.F.R. 1.121, please cancel original Claims 1 to 14 and insert new Claims 15 to 41, as follows. The changes made are shown explicitly in the attached "Version With Markings to Show Changes".

Please cancel original claims 1 to 14

Please insert new Claims 15 to 41, as follows:

15. A blister pack (1) containing a base part (2) with one or a multiplicity of recesses (3) surrounded by a shoulder, where the shoulders in total form a coherent flat shoulder surface, and a cover film (5) covering at least the recesses (3) or the recess openings (4), where removable contents are located in the recess (3), and the blister pack (1) has at least one opening aid (9) with at least one effective opening edge or point, with which the cover film (5) covering the recess opening (4) can be weakened in such a way that the contents can be pushed out from the recess (3), the opening aid (9) is arranged on a surface element (6) assigned to the recess opening (3) and the surface element (6) has a fold line (7) at which the surface element (6) can be bent out from the blister pack (1) and swiveled at least to the concave side of the recess (3), and the opening aid (9) is formed by one or more surface parts (10) bordered by one or more weakening lines (8') and detachable from the surface element (6) along the weakening line (8').

16. The blister pack according to Claim 15 wherein the surface element (6) has a fold line (7) at which the surface element (6) can be bent out from the blister pack (1) and swiveled to the concave and convex sides of the recess (3).

17. The blister pack according to Claim 15, wherein the surface parts (10) can be pressed out from the surface element (6) by hand or with an aid, or that by folding the surface element (6) to convex side of the assigned recess (3), the recess (3) comes to lie on the opening aid (9) and the surface part(s) (10) of the opening aid (9) can be pressed out of the surface element (6) by means of the recess (3), and in that by folding the surface element (6) to the concave side, the opening aid (9) comes to lie on the cover film (5) in the area of the recess opening (4).

18. The blister pack according to claim 15, wherein the opening aid (9) with effective opening edges is formed in the shape of a multiplicity of points or teeth (10), and the points or teeth are outlined by weakening lines (8') and the tips of the points or teeth are arranged at a common point in the surface element (6) to form a toothed or pointed crown when the points or teeth are pushed out from the base part (2), and the distance to the midpoint of the recess opening (4) to the fold line (7) between the surface element (6) and the shoulder adjacent to the recess correspond to the distance of the midpoint described by the circular or polygonal crown to the fold line (7), so that when the surface element (6) is folded up, the crown comes to lie in concentric position to the recess (3) and recess opening (4).

19. The blister pack according to Claim 18, wherein the points or teeth (10) are circular or polygonal arranged.

20. The blister pack according to Claim 18, wherein a fold line (7') is arranged between the two adjacent tips of the weakening line (8').

21. The blister pack according to Claim 15, wherein the opening aid (9') is an opening aid detachable along a semi-circular weakening line (8'') as a semi-circular cutting tool.

22. The blister pack according to Claim 15, wherein the weakening lines (8') delimit an opening aid (9''') in the blister pack (1''), and the opening aid (9''') contains fold lines (7') so that after detaching the opening aid (9''') from the blister pack (1'') by folding the opening aid (9''') over on itself a stable point is formed.

23. The blister pack according to Claim 22, wherein the fold lines (7') delimit two wings (17, 17') over on themselves a stable point is found.

24. The blister pack according to Claim 15, wherein the blister pack (11) contains several recesses (3) and that to each recess (3) is assigned a surface element (6) with an opening aid (9), where the surface element (6) is lying in the shoulder surface of the blister pack (11), and the surface element (6) is delimited by weakening lines (8), and from the recess (3) by a fold line (7), and the surface element (6) can be detached from the blister pack (11) along the weakening line (8) and swiveled at the fold line (7) over the assigned recess (3) or recess opening (4).

25. The blister pack according to Claim 24, wherein to each recess (3) is assigned a surface element (6) with an opening aid (9), and in that the surface elements (6) are arranged mutually offset between the recess (3) or at the sides in lines.

26. The blister pack according to Claim 15, wherein the cover film contains an aluminium foil coated with hot sealing lacquer, of thickness 10 to 50 mm, on which is laminated an exterior PET (polyethylene terephthalate) foil of thickness 10 to 30 mm.

27. The blister pack according to Claim 26, wherein the hot sealing lacquer coating has a thickness of 20 to 30 mm and the PET foil laminate has a thickness of 12 to 20 mm.

28. The blister pack according to Claim 27, wherein the hot sealing lacquer coating has a thickness of 20 to 25 mm.


29. The blister pack according to Claim 27, wherein a further coating from paper is laminated onto the plastic foil.

30. The process for manufacturing a blister pack according to Claim 15, comprising molding recesses (3) from a flat composite foil and filling the recess (3) with contents, and sealing a cover film (5) over the recess openings (4) of the recesses (3) on the composite foil, and applying fold lines (7') and/or weakening lines (8') of the opening aid (9, 9', 9'', 9''') to the composite foil with cover film (5), and cutting out blister packs (1) with one or more recesses (3).

31. The process for manufacturing a blister pack according to Claim 30, wherein, before cutting into blister packs (1), fold lines (7) and/or weakening lines (8) are applied to form surface elements (6).

32. A process using the according to Claim 15 as medicine packing.

33. A blister pack (1) containing one or a multiplicity of recesses surrounded by a shoulder, whereby the shoulders in total form a coherent flat



shoulder surface, and a cover film (5) covering at least the recesses (3) or the recess openings (4), where removable contents are located in the recesses (3), and the blister pack (1) has at least one opening aid (9''') with at least one effective opening edge or point, with which the cover film (5) covering the recess opening (4) can be weakened in such a way that the contents can be pushed out from the recess, the opening aid (9''') can be detached from the shoulder area along weakening lines (8') and the effective opening edge or tip of the opening aid (9''') is pointing away from the recess opening (4), and at the edge (19) of the blister pack (15) facing the opening aid (9''') is arranged a roll-up element (16), and to open the recess opening (4) the shoulder area can be rolled back from the edge (19) with the aid of the roll-up element (16) whereby the cover film (5) suitably comes to lie on the inside and the opening aid (9''') is structured such that during rolling it becomes detached from the shoulder area (18) along the weakening lines (8') and protrudes from the rolled back shoulder area (18), and that as rolling of the shoulder area (18) continues, the protruding opening aid (9''') is rolled up with the shoulder area (18) around the roll-up element (16) and its effective opening edge or point makes contact with the cover film (5) over the recess opening (4).

34. The blister pack according to Claim 33, wherein the opening aid (9'''), when detached from the shoulder area (18) protrudes from the rolled back shoulder area (18) at a tangent.

35. The blister pack according to Claim 33, wherein the roll-up element (16) is connected with the edge section by gluing or sealing.

36. The blister pack according to Claim 33, wherein, the cover film (5) contains an aluminium foil coated with hot sealing lacquer, of thickness 20 to 50 mm on which is laminated an exterior PET (polyethylene terephthalate) foil of thickness 10 to 30 mm.

37. The blister pack according to claim 37, wherein the hot sealing lacquer coating has a thickness of 20 to 30 mm and the PET foil laminate has a thickness of 12 to 20 mm.

38. The blister pack according to Claim 37, wherein the hot sealing lacquer coating has a thickness of 20 to 25 mm.

39. The blister pack according to Claim 38, wherein a further coating from paper is laminated onto the plastic foil.

40. The process for manufacturing a blister pack according to claim 33, comprising molding recesses from a flat composite foil and filling recesses with contents, and sealing a cover film (5) over the recess openings (4) of the recesses (3) on the composite foil, and applying weakening lines (8') of the opening aid (9'') to the composite foil with cover film (5), and cutting out blister packs (15) with one or more recesses (3).

41. A process of using the blister pack according to Claim 33 as medicine packing.